

# ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.08.28	Job No.: 00222	ADR Yes/No: Y	ADR Date: 08.04.16	ECN #: 08- 517
Product No.: D205-634, D204-635	Created By: [Signature]	Approved By: [Signature]		
Product Name: Skidtubes	Checked By: [Signature]	General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL		DQA / QA Coord	N		
Production Engineering Coord	N			QC Coordinator	N		
Production Document Control	Y	JLD		Marketing	Y	SW	
Customer Technical Support	Y	DS		Customer Order Processing	N		

Reason for Change:  
Adding UH-1 to FAA stc

## Documents Affected:

Release FAA STC SR00563NY dated 08.08.11  
Release ICA-D205-634 Rev. 2, D205-634 Rev. E  
Release ICA-D204-635 Rev. 2, D204-635 Rev. E

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	KJ		08.08.28 [Signature]
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		08.08.28 [Signature]
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	DSI 9417, DSI 9418 remain in the bluefiles	08.08.28 [Signature]
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	Y	KJ		08.08.28 [Signature]
14	Update QSI 021 and/or STC Approval List	Y	KJ		08.08.28 [Signature]
15	Update Parts / STC Database	Y	KJ		08.08.28 [Signature]
16	Update / Verify ARC Database	Y	KJ	# 36 (634) # 35 (635)	08.08.28 [Signature]
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	Y	KJ	Add UH-1 model to red decals in production only	08.08.28 [Signature]
19	Update Document Control Database / Laminated Dwgs	N			08.08.28 [Signature]
20	Update Grey Project Binder	Y	KJ		08.08.28 [Signature]
21	Update D-Part/M-Drawing/DS/DEO Master Binders	N			
22					
23					

## Description / Action:

Add FAA stc, and appropriate IIN, ICA to all kits in stock and in production:  
D205-634-011 (35 in stock, 10 in production, B41297-41299, 41301-41307)  
D205-634-041 (1 in stock, 17 in production, B41264-41265, 41300, 41627-41630)  
D205-634-043 (1 in stock, 0 in production), D205-634-045 (1 in stock, 0 in production)  
D204-635-011 (4 in stock, 2 in production, B41314-41315)  
D204-635-041 (3 in stock, 2 in production, SUBS)

41300 sub of 41299

B#15  
→

ECN Verified & Complete:

Date:

D 205-634-011 x (25)

37529, 37530, 37734, 37844, 37845, 39148, 39436,  
39752, 39754, 39988, 39989, 39990, 40080, 40081,  
40144, 40145, 40147, 40374, 40375, 40376, 40377,  
41303, 41304, 41306, 41307.

D 205-634-041, x (3)

40248, 41264, 41265

D 205-634-043 x (1)

8870

D 205-634-045 x (1)

12245

D 204-635-011 x (2)

37317, 37318

D 204-635-041 x (3)

20000, 21564, 21821.

# ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.08.28	Job No.: 00222	ADR Yes/No: Y	ADR Date: 08.04.16	ECN #: 08- 517
Product No.: D205-634, D204-635	Created By: [Signature]	Approved By: [Signature]		
Product Name: Skidtubes	Checked By: [Signature]	General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	W 08.09.02
Production Engineering Coord	N		
Production Document Control	Y	JLD	JLD 08.09.02
Customer Technical Support	Y	DS	DS 08.08.28

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	SW 08.09.02
Customer Order Processing	N		

## Reason for Change:

Adding UH-1 to FAA stc

## Documents Affected:

Release FAA STC SR00563NY dated 08.08.11  
Release ICA-D205-634 Rev. 2, D205-634 Rev. E  
Release ICA-D204-635 Rev. 2, D204-635 Rev. E

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	KJ		08.08.28 [Signature]
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		08/08/28 [Signature]
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	DSI 9417, DSI 9418 remain in the bluefiles	08.08.28 [Signature]
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	Y	KJ		08.08.28 [Signature]
14	Update QSI 021 and/or STC Approval List	Y	KJ		08.08.28 [Signature]
15	Update Parts / STC Database	Y	KJ		08.08.28 [Signature]
16	Update / Verify ARC Database	Y	KJ		08.08.28 [Signature]
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	Y	KJ	Add UH-1 model to red decals	08.08.28 [Signature]
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		08.08.28 [Signature]
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					
23					

## Description / Action:

Add FAA stc, and appropriate IIN, ICA to all kits in stock and in production:

D205-634-011 (33 in stock, 10 in production, B41297-41299, 41301-41307)

D205-634-041 (1 in stock, 17 in production, B41264-41265, 41300, 41627-41630)

D205-634-043 (1 in stock, 0 in production), D205-634-045 (1 in stock, 0 in production)

D204-635-011 (4 in stock, 2 in production, B41314-41315)

D204-635-041 (3 in stock, 2 in production, SUBS)

*Long Kong*

ECN Verified & Complete:

Date:

**DART AEROSPACE**

1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7

**Transfer Slip**

Date Aug 19, 2008	Page 4
----------------------	-----------

Transfer Number TRF0000060
-------------------------------

**Transfer To:**

Hong Kong -Avion  
Avion Logistics Ltd.  
Tsuen Wan, N.T, Hong Kong, SAR

**HONGK**
**Transfer From:**

Main Finished Goods Location  
Dart Aerospace Ltd  
Hawksbury, Ontario K6A 1K7

**MAIN**

Reference	Description	Required By
hong kong warehouse		Aug 19, 2008

Item Number	Description	Quantity Transferred
D206-642-412	Skidtube RH B/N: 34060 Chg: CHG004 Qty: 1.00 B/N: 34562 Chg: CHG004 Qty: 1.00 B/N: 34564 Chg: CHG004 Qty: 1.00 B/N: 39120 Chg: CHG004 Qty: 1.00	4.00
D206-642-411	Skidtube LH B/N: 34556 Chg: CHG004 Qty: 1.00 B/N: 34560 Chg: CHG004 Qty: 1.00 B/N: 38777 Chg: CHG004 Qty: 1.00 B/N: 38778 Chg: CHG004 Qty: 1.00	4.00
D206-558-041	Single Cargo Mirror Assembly B/N: 40748 Chg: CHG007 Qty: 2.00	2.00
D206549013	Console Assembly B/N: 35537 Chg: CHG002 Qty: 1.00 B/N: 36075 Chg: CHG002 Qty: 1.00	2.00
D206-508-011	Antenna Mount B/N: 30339 Chg: CHG001 Qty: 2.00	2.00
D206-507-011	Shroud Module B/N: 38069 Chg: CHG003 Qty: 1.00 B/N: 39203 Chg: CHG003 Qty: 1.00	2.00
D205-563-041	Cargo Mirror Assembly B/N: 36467 Chg: CHG003 Qty: 2.00	2.00
D204-635-011	Skidtube B/N: 29957 Chg: CHG004 Qty: 1.00 B/N: 29959 Chg: CHG004 Qty: 1.00	2.00
D130-700-011	Bearpaw B/N: 38142 Chg: CHG001 Qty: 2.00	2.00
D120-639-011	Tungsten Carbide Wearplate B/N: 39554 Chg: CHG002 Qty: 2.00	2.00
D120-638-011	Bearpaw B/N: 30798 Chg: CHG002 Qty: 1.00 B/N: 38141 Chg: CHG002 Qty: 1.00	2.00

**Comments:**
*Continued on next page...*



DART AEROSPACE

2 Jerdeen Street  
Hawkesbury, Ontario K6A 1K7

## Transfer Slip

Date  
Aug 19, 2008Page  
1Transfer Number  
TRF0000060

Transfer To:

Hong Kong -Avion  
Avion Logistics Ltd.  
Tsuen Wan, N.T, Hong Kong, SAR

HONGK

Transfer From:

Main Finished Goods Location  
Dart Aerospace Ltd  
Hawkesbury, Ontario K6A 1K7

MAIN

Reference	Description	Required By
hong kong warehouse		Aug 19, 2008

Item Number	Description	Quantity Transferred
D407-667-205	Crosstube Aft B/N: 41197 Chg: CHG006 Qty: 1.00	1.00
D407-667-105	Crosstube Fwd B/N: 38989 Chg: CHG002 Qty: 1.00	1.00
634-011	Skidtube B/N: 38585 Chg: CHG005 Qty: 1.00 B/N: 38636 Chg: CHG005 Qty: 1.00 B/N: 38637 Chg: CHG005 Qty: 1.00 B/N: 39514 Chg: CHG005 Qty: 1.00 B/N: 39517 Chg: CHG005 Qty: 1.00 B/N: 39753 Chg: CHG005 Qty: 1.00 B/N: 39987 Chg: CHG005 Qty: 1.00 B/N: 40142 Chg: CHG005 Qty: 1.00 B/N: 40143 Chg: CHG005 Qty: 1.00 B/N: 40146 Chg: CHG005 Qty: 1.00	10.00
D350-578-011	Bearpaw B/N: 37246 Chg: CHG005 Qty: 1.00 B/N: 37793 Chg: CHG005 Qty: 5.00	6.00
D350-588-011	Aft Door Fwd Hinge Modification B/N: 39760 Chg: CHG002 Qty: 5.00	5.00
D206-718-011	Fuel Scupper B/N: 24076 Chg: Qty: 2.00 B/N: 36917 Chg: CHG001 Qty: 3.00	5.00
D412-760-011	Cabin Floor Protector B/N: 38608 Chg: CHG001 Qty: 1.00 B/N: 40629 Chg: CHG001 Qty: 3.00	4.00
D350-748-201	Crosstube Installation, High Aft B/N: 35734 Chg: Qty: 1.00 B/N: 35735 Chg: CHG001 Qty: 1.00 B/N: 35736 Chg: CHG001 Qty: 1.00	3.00

Comments:

Continued on next page...



# DART AEROSPACE

1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7

## Transfer Slip

Date Aug 19, 2008	Page 4
Transfer Number TRF0000060	

### Transfer To:

Hong Kong -Avion  
Avion Logistics Ltd.  
Tsuen Wan, N.T, Hong Kong, SAR

HONGK

### Transfer From:

Main Finished Goods Location  
Dart Aerospace Ltd  
Hawksbury, Ontario K6A 1K7

MAIN

Reference	Description	Required By
hong kong warehouse		Aug 19, 2008

Item Number	Description	Quantity Transferred
D206-642-412	Skidtube RH	4.00
	B/N: 34060 Chg: CHG004 Qty: 1.00	
	B/N: 34562 Chg: CHG004 Qty: 1.00	
	B/N: 34564 Chg: CHG004 Qty: 1.00	
	B/N: 39120 Chg: CHG004 Qty: 1.00	
D206-642-411	Skidtube LH	4.00
	B/N: 34556 Chg: CHG004 Qty: 1.00	
	B/N: 34560 Chg: CHG004 Qty: 1.00	
	B/N: 38777 Chg: CHG004 Qty: 1.00	
	B/N: 38778 Chg: CHG004 Qty: 1.00	
D206-558-041	Single Cargo Mirror Assembly	2.00
	B/N: 40748 Chg: CHG007 Qty: 2.00	
D206549013	Console Assembly	2.00
	B/N: 35537 Chg: CHG002 Qty: 1.00	
	B/N: 36075 Chg: CHG002 Qty: 1.00	
D206-508-011	Antenna Mount	2.00
	B/N: 30339 Chg: CHG001 Qty: 2.00	
D206-507-011	Shroud Module	2.00
	B/N: 38069 Chg: CHG003 Qty: 1.00	
	B/N: 39203 Chg: CHG003 Qty: 1.00	
D205-563-041	Cargo Mirror Assembly	2.00
	B/N: 36467 Chg: CHG003 Qty: 2.00	
D204-635-011	Skidtube	2.00
	B/N: 29957 Chg: CHG004 Qty: 1.00	
	B/N: 29959 Chg: CHG004 Qty: 1.00	
D130-700-011	Bearpaw	2.00
	B/N: 38142 Chg: CHG001 Qty: 2.00	
D120-639-011	Tungsten Carbide Wearplate	2.00
	B/N: 39554 Chg: CHG002 Qty: 2.00	
D120-638-011	Bearpaw	2.00
	B/N: 30798 Chg: Qty: 1.00	
	B/N: 38141 Chg: CHG002 Qty: 1.00	

Comments:

Continued on next page...



